Amendments to the Specification:

Please amend the specification as follows.

Please replace paragraph [0025] with the following amended paragraph:

[0025] Fig. 8 an axial section through a banding roll in the position of Fig. 7, and

After paragraph [0025] please insert the following new paragraph:

Fig. 8a is an enlarged view of the axial section of Fig. 8, and

Please replace paragraph [0037] with the following amended paragraph:

[0037] Fig. 8 shows and Fig. 8a show in detail the end or working position of the axial bearing 11 according to Fig. 6. The banding roll 20 has a width b in the present case of 15mm, spacing c of the banding roll 20 from the rear cover plate 68 of around 5mm, spacing d of the banding roll 20 from the front cover plate 18 around 4mm. The banding roll 20 lies on the freely rotating hub 64. It is centred by way of spring clamps 94. The shaft 62 is fixed on the machine frame 16 by way of the shaft holder 90.